MILL TEST CERTIFICATE
(INSPECTION CERTIFICATE)
In Accordance with EN 10204 :2004 Type 3.1

IS 6911
CM/L-5200020363

Jindal Stainless Limited.
Jajpur,Odisha

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CUSTOMER	:SANGHVI ENTERPRISE	**CERTIFICATE NO.**	:JSL-JRD/QA/2024-25/DOM/01798767
CITY	:MUMBAI	**DATE**	:03.04.2024
P.O.NO.	:Auction-2547-Lot-220 **PO DATE:**28.03.2024	**VEHICLE NO.**	:RJ43GA3457
CUSTOMER SPECIFICATION	:As per OA/PO agreement	**SALES ORDER NO.**	:0529063375
		SHIPMENT/DELIVERY NO.	:6300139925 **NET WT(MT)** :3.861

Material Description/Product	Grade / Type	Material Specifications	Process-Route
STAINLESS STEEL	304L/304/1.4307/1.4301	EN 10088-2:14, EN 10028-7:16, ASTM A240/A240M-23A, ASME SA-240/SA-240M 2023 SEC. II, PART A, IS 6911:2017 AMD. 3	EF-AOD-LRF-CCS

PHYSICAL DESCRIPTION

SR NO.	BATCH NO.	PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	WEIGHT (MT)	NO. OF PCS	HEAT NO.	THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
1	XK19009702	0000979455	XK19009702	3.861	7	30930H34	8.000	1,500.00	6,000.00	N1	Trim Edge	PRIME

CHEMICAL ANALYSIS (LADLE)

HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al
30930H34	0.020	1.22	0.002	0.030	0.39	8.01	18.12	0.065	-	-	-	-	-

MECHANICAL PROPERTIES:SAMPLE DIRECTION - TRANSVERSE

Sr No.	Rp 0.2/ YS Mpa	Rp 1.0 Mpa	Rm/ TS Mpa	%EL GL= 50 mm	%EL GL= 80 mm	%EL GL= 5.65√ SO mm	Hardness HRBW	Bend Test
1	338	378	625	53	-	51	82 / 83	-

ADDITIONAL INFORMATION

1)- MATERIAL HAS BEEN SOLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 304L/304.
3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-23B & ASME SA-480/SA-480M SEC. II PART A-2023.

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED IN BIS CERTIFICATION.

HOT ROLLED FINISHES : (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

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This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order. The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.

ISO 9001 : 2015
ISO 14001 : 2015
ISO 45001 : 2018
ISO 50001: 2018
IATF 16949 : 2016
CERTIFIED COMPANY
Format Ref: JSLO/F/QA-CRM/32 Rev.01
Eff Date: 24/09/2021

Name-Ramachandra Otta
Position: Laboratory Assistant

Any unauthorised usage of this Test Certificate will warrant Legal Action.